**Online Course: Automated Vehicles in Logistics** 

Lesson 1 Introduction to AGV's

Module 2 State-of-Art of AGVs

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#### Lesson overview

- 1. Features of the AGV
- 2. State of Art
- 3. Advantages and disadvantages
- 4. Use case description



#### **Features of the AGV**

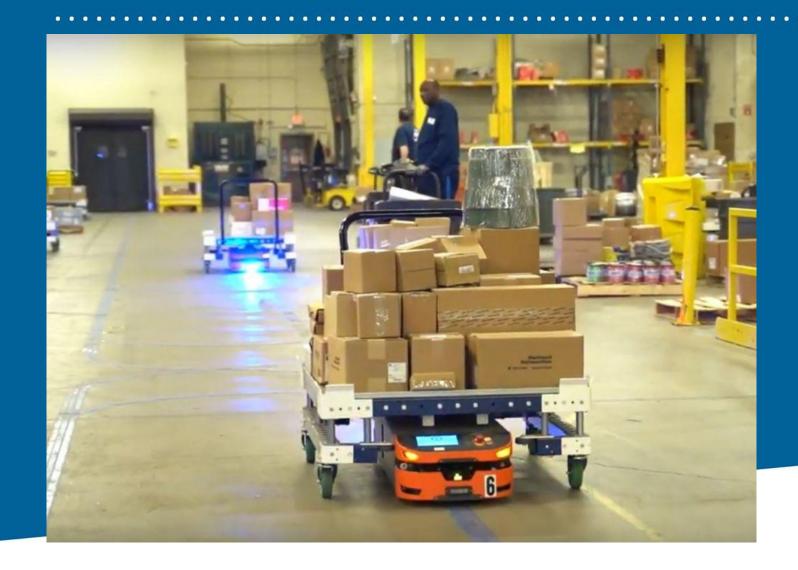
- 1. Self driving and self steering vehicle
- 2. Following a predefined path
- 3. Receiving commands to execute transportation jobs
- 4. Self awareness to its environment
- 5. Can operate safely with persons in it's vicinity
- 6. Will send status to the commanding level



**State-of-Art of AGV Technology** 

What type of AGVs can be integrated in logistical operations without unexpected problems?











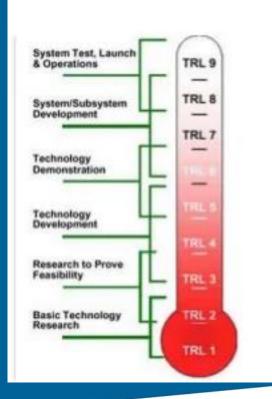








# Technology Readiness Level



From...

"It would be cool to fly...," (Wright brothers)

*To...* 

"Shall we take the airplane or train for a citytrip"

Or From

"It would be cool to have self-driving cars"

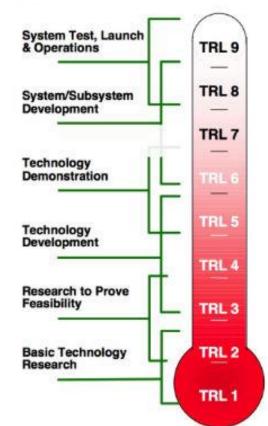
To...

"Let's quickly load this cargo, because another AGV is waiting in the staging area"



# NASA

#### **NASA/DOD Technology Readiness Level**



Actual system "flight proven" through successful mission operations

Actual system completed and "flight qualified" through test and demonstration (Ground or Flight)

System prototype demonstration in a space environment

System/subsystem model or prototype demonstration in a relevant environment (Ground or Space)

Component and/or breadboard validation in relevant environment

Component and/or breadboard validation in laboratory environment

Analytical and experimental critical function and/or characteristic proof-of-concept

Technology concept and/or application formulated

Basic principles observed and reported



#### **State-of-Art of AGV Technology**

Feature	Technology Required	Technical Readiness Level
1) Self driving and steering	Position and speed sensors and actuators	TRL 9, Robots
2) Following a predefined path	Path programming	TRL 9, CNC machines
3) Receiving commands	Automation technology	TRL 9, Industrial automation
4) Self awareness to environment	New; algorithms which analyse sensor data	Weather models, airport detection ports, surveillance camera's
5) Safe operations	New; highly reliable sensors, computers and actuators which intervene in unsafe conditions to prevent accidents	Airplane pilot warning systems
6) Status updates	Communication technology	TRL 9; Industrial automation



#### **Indoor State-of-Art of AGV Technology**







#### **Outdoor State-of-Art of AGV Technology**







#### **Mixed Traffic AGV's**









#### **Summary and outlook**

- 1. Technical Readiness Level evaluation of features
- 2. Self assessment of environment and continuously operating in a safe manner
- 3. Distinguished speed and combined load for different types of AGVs
- 4. Distinguished between unmanned operational areas and mixed traffic environment
- 5. Mature technology for environment perception and multiple safety sensors can advance the technology for AGVs in mixed traffic situation

Advantages and disadvantages of using AGVs;

How can we have maximum benefit with the usage of AGVs in logistical operations?





#### THANK YOU FOR YOUR ATTENTION







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